



ALUULA G-SERIES
REPAIR PATCH INSTRUCTIONS

DISCLAIMER

This repair procedure is intended as a temporary “at-the-beach” repair for small tears (less than 5 cm) in inflatable airframes made from ALUULA G Series material. It is not a permanent repair.

For a permanent repair or to repair tears larger than 5 cm, consult your Ocean Rodeo dealer or the Ocean Rodeo support page (oceanrodeo.com/support) for the nearest ALUULA authorized repair center.

REQUIRED TOOLS AND MATERIALS

Tools:

- Scissors
- Roller or full beer/soda can

Materials (included):

- ALUULA peel-n-stick repair patch
- Isopropyl alcohol wipes

PROCEDURE

1. Cut a square patch with rounded corners from the ALUULA peel-n-stick material. The width and length of the patch should be 2x longer than the tear length.
2. Clean the area around the tear with isopropyl alcohol wipes. Allow the area to fully dry.
3. Peel off the release liner paper from the back of the repair patch. Then carefully apply the patch centered on the tear. Ensure there are no bubbles or wrinkles.
4. On a flat surface, apply pressure to the patch using a roller or full beer/soda can to maximize the adhesion.

Note: To avoid bladder damage, it is recommended to remove the bladder prior to applying pressure as there could be sand or sharp debris on the bladder.



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